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(71) Applicant (for all designated States except US): **DAIM-
LERCHRYSLER AG** [DE/DE]; Epplerstrasse 225, 70567
Stuttgart (DE).

(72) Inventor; and

(75) Inventor/Applicant (for US only): **EIPPER, Konrad**
[DE/DE]; Dorfanger 26, 72108 Rottenburg (DE).

(74) Agents: **BOGERT, Valentin** et al.; DaimlerChrysler AG,
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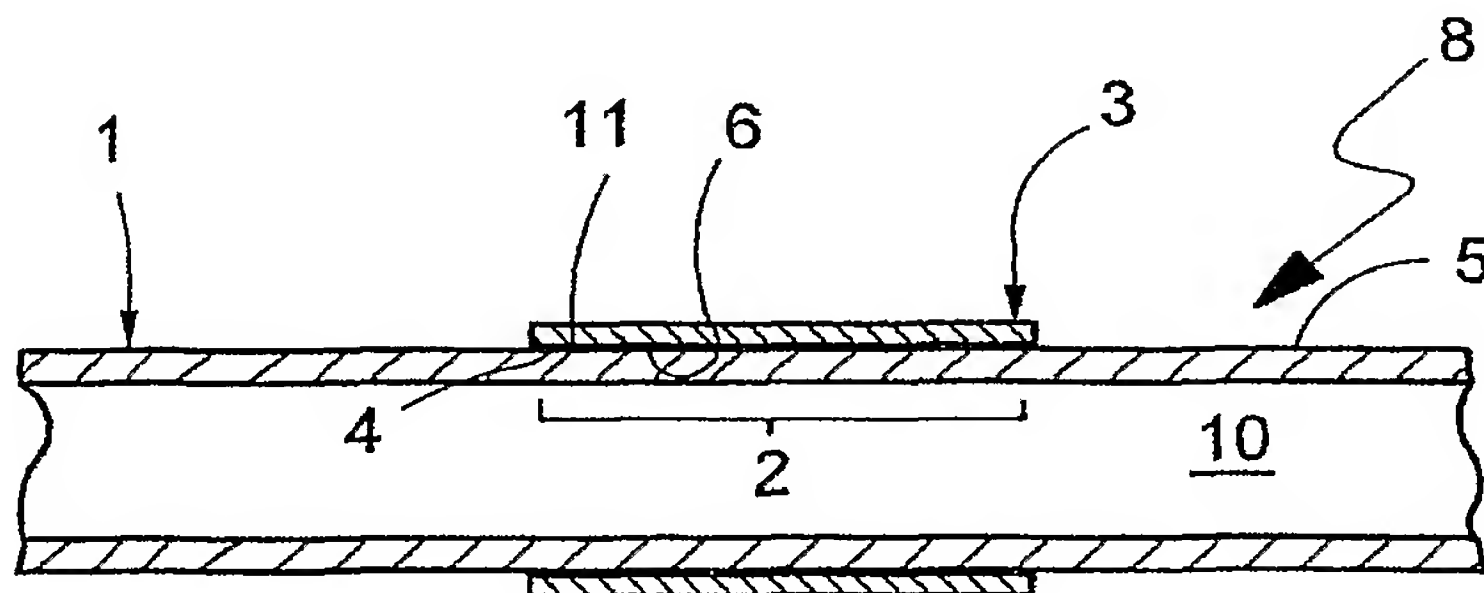
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(54) Title: METHOD FOR JOINING JOINT PARTS TO HOLLOW PROFILES



(57) Abstract: The invention relates to a
method for joining at least one joint part (3),
which is provided with a through opening
(4), to a hollow profile. The joint part (3),
with a through opening thereof, is slid onto the
hollow profile as far as a joint point (3) and
the hollow profile (1) is expanded, at least
at the joint point (2). In order to improve the
service life of the connection between the
joint part (3) and the hollow profile (1), an
adhesive is placed between an inner side (6)
of the joint part (3) and an outer side (5) of
the hollow profile prior to expansion, said

adhesive adhering to the inner side (6) and outer side (5) in the region of the joint point (2).

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